

射出裝置選項 INJECTION UNIT OPTION		單位 UNIT	A	B	C	D	E	F	G	H	
射出裝置 INJECTION UNIT	螺桿直徑 Screw diameter	mm	Ø20 Ø25	Ø25 Ø30	Ø30 Ø35	Ø35 Ø40	Ø40 Ø45	Ø45 Ø50	Ø55 Ø60	Ø60 Ø70	
	理論射出容量 Theoretical injection volume	cm ³	31 48	64 98	98 134	144 188	200 254	286 353	475 565	622 846	
	射出重量 Injection Capacity (PS)	g	33 52	69 105	105 143	155 203	217 274	308 381	513 610	671 914	
	射出壓力 Injection pressure	kg/cm ²	1715 1097	1618 1123	1555 1142	1382 1058	1367 1080	1354 1097	1336 1123	1554 1142	
	射出速率 Injection rate	cm ³ /s	32 50	47 68	89 122	131 171	163 207	193 239	314 373	303 412	
	螺桿轉速 Screw rotation speed	rpm	10 - 240	10 - 220	10 - 200	10 - 200	10 - 200	10 - 200	10 - 200	10 - 200	10 - 200
	模具電熱容量 Mold heating capacity	kW	2.5 x 3	3 x 3	4 x 3	5 x 3	8 x 3	10 x 3	12 x 3	15 x 3	
	需求馬力 Required driving power	hp (kW)	7.5 (5.6)	10 (7.5)	15 (11.2)	20 (15)	25 (18.7)	30 (22.5)	40 (30)	50 (37.5)	

型號 MODEL		單位 UNIT	V2-15T-LSR	V4-35T-LSR	V4-55T-LSR	V4-85T-LSR	V4-120T-LSR	V4-160T-LSR	V4-200T-LSR	V4-250T-LSR
射出裝置選項 INJECTION UNIT OPTION		序號 SERIES NO.	A	A, B	A, B, C	B, C, D	B, C, D, E	C, D, E, F	D, E, F, G	E, F, G, H
腳模裝置 CLAMPING UNIT	鎖模力 Clamping force	ton	15	35	55	85	120	160	200	250
	最小模厚 Minimum mold height	mm	80 - 160	150 - 550	180 - 280	200 - 300	200 - 300	250 - 350	300 - 400	300 - 400
	開模行程 Opening stroke	mm	220	200	200	250	250	300	350	400
	最大開距 Maximum daylight	mm	280 - 360	350 - 450	380 - 480	450 - 550	450 - 550	550 - 650	650 - 750	700 - 800
	頂針行程 Ejector stroke	mm	50	60	70	80	80	100	120	150
	頂出力 Ejector force	ton	1.6	2	2.2	3	3	4.5	5	6.5

為配合設計的改進及更新，以上規格如有更改，恕不另行通知。
Due to continuous development of our products, specifications are subject to change without prior notice.

本公司亦接受特殊規格之訂製，歡迎垂詢。
Machine can be custom made upon request. Please call for further details.