

射出裝置選項 INJECTION UNIT OPTION		單位 UNIT	A	B	C	D	E	F	G	H
射出裝置 INJECTION UNIT	螺桿直徑 Screw diameter	mm	Ø20 Ø22	Ø22 Ø25 Ø28	Ø25 Ø28 Ø32	Ø32 Ø36 Ø40	Ø36 Ø40 Ø45	Ø45 Ø50 Ø55	Ø50 Ø55 Ø60	Ø55 Ø60 Ø65
	理論射出容量 Theoretical injection volume	cm <sup>3</sup>	31 38	49 64 80	64 80 105	112 141 175	162 200 254	286 353 427	392 475 565	522 622 730
	射出容量 Injection Capacity (PS)	g	29 36	46 61 76	60 76 99	106 134 167	154 190 241	271 335 405	372 451 536	469 591 694
	射出壓力 Injection pressure	kg/cm <sup>2</sup>	2239 1851	2530 1959 1562	2328 1855 1421	2050 1619 1312	2332 1889 1493	2031 1645 1360	1889 1561 1312	1776 1492 1272
	射出速率 Injection rate	cm <sup>3</sup> /s	25 30	33 43 54	47 60 78	81 103 127	96 118 150	137 170 205	177 215 256	249 296 348
	可塑化能力 Plasticizing capacity (PS)	kg/h	7 9	10 13 16	16 19 24	23 30 37	25 31 39	41 50 60	56 68 80	79 95 111
	螺桿轉速 Screw rotation speed	rpm	10 - 240	10 - 225	10 - 200	10 - 230	10 - 230	10 - 200	10 - 220	10 - 220
	電熱容量 Heating capacity	kW	2.5	3.1	4.1	5.3	6.8	10.5	13	16.8
	需求馬力 Required driving power	hp (kW)	5 (3.7)	7.5 (5.6)	10 (7.5)	15 (11.2)	20 (15)	25 (18.7)	30 (22.5)	40 (30)

項目 ITEM		UNIT	V4-R-40T-2C		V4-R-80T-2C		V4-R-120T-2C		V4-R-160T-2C		V4-R-200T-2C		V4-R-250T-2C		V4-R-300T-2C		V4-R-400T-2C		V4-R-500T-2C	
射出裝置選項 INJECTION UNIT OPTION		序號 SERIES NO.	I	II	I	II	I	II	I	II	I	II	I	II	I	II	I	II	I	II
			A	A	A, B	A, B	A, B, C	A, B, C	B, C, D	B, C, D	B, C, D, E	B, C, D, E	C, D, E, F	C, D, E, F	D, E, F, G	D, E, F, G	E, F, G, H	E, F, G, H	F, G, H	F, G, H
鎖模裝置 CLAMPING UNIT	鎖模力 Clamping force	ton	40 (20 x 2)		80 (40 x 2)		120 (60 x 2)		160 (80 x 2)		200 (100 x 2)		250 (125 x 2)		300 (150 x 2)		400 (200 x 2)		500 (250 x 2)	
	最小模厚 Minimum mold height	mm	200 - 280		220 - 300		250 - 330		250 - 350		280 - 380		300 - 400		350 - 450		350 - 450		400 - 500	
	開模行程 Opening stroke	mm	250		250		280		300		350		400		400		450		500	
	最大開距 Maximum daylight	mm	470 - 530		470 - 550		530 - 610		550 - 650		630 - 730		700 - 800		750 - 850		800 - 900		900 - 1000	
	轉盤直徑 Rotary table diameter	mm	Ø580		Ø740		Ø880		Ø980		Ø1170		Ø1350		Ø1500		Ø1590		Ø1800	
	頂針行程 Ejector stroke	mm	100		100		125		125		150		150		180		200		200	
	頂出力 Ejector force	ton	2.5		2.5		3.9		3.9		4.6		4.6		5.4		5.4		6	
其他 OTHERS	電動馬力 Electric power	hp (kW)	15 (11.2)		20 (15)		30 (22)		40 (30)		50 (37.5)		60 (45)		75 (56)		80 (60)		100 (75)	
	油箱容量 Oil tank capacity	l	280		300		400		450		500		600		700		800		960	
	機械尺寸 Machine dimensions (L x W x H)	m	1.8 x 1.48 x 2.8		2.05 x 1.6 x 3.2		2.2 x 1.7 x 3.3		2.35 x 1.98 x 3.45		2.55 x 2.05 x 3.9		2.68 x 2.15 x 4.1		3.0 x 2.43 x 4.35		3.2 x 2.55 x 4.85		3.5 x 2.75 x 5.2	
	機械重量 Machine weight	ton	2.1		4.2		4.9		8.5		11		14.8		19.8		23		28	

為配合設計的改進及更新，以上規格如有更改，恕不另行通知。

Due to continuous development of our products, specifications are subject to change without prior notice.

本公司亦接受特殊規格之訂製，歡迎垂詢。

Machine can be custom made upon request. Please call for further details.